



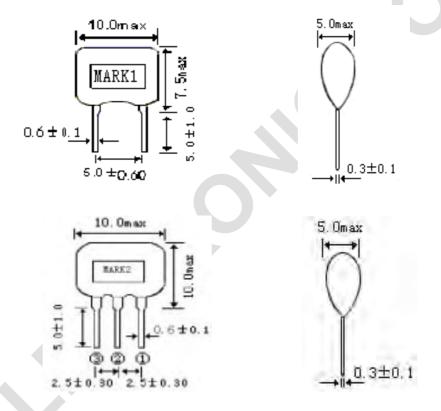
1. **SCOPE**

This specification is applied to the ceramics resonator used for the clock Oscillation of Microprocessor.

2. MODEL NAME

Part Name	Customer' s Part number	Drawing No.
ZTA20.0025.99MX		
ZTT20.0025.99MX		

3. **DIMENSIONS**



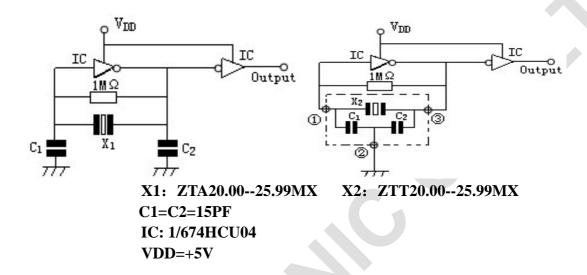
MARK 1: ZTA20.00--25.99MX

MARK 2: ZTT20.00--25.99MX



4. TEST CIRCUIT

Parts shall be measured under a condition (Temp.: $3\sim35^{\circ}$ C.Hum.: $45\sim85^{\circ}$) unless any Necessity to measure under a standard condition (Temp.: $20\pm2^{\circ}$ C.Humi.: $65\pm5^{\circ}$) is occurred.



5. ELECTRICAL CHARACTERISTICS

	Item	Requirements	
5-1	Frequency Accuracy	20.0025.99M±0.5%	
5-2	Resonant Impedance	35 Ω max	
5-3	Operating Temperature Range	-20 to +80	
	Storage Temperature Range	-30 to +85	
5-4	Stability Temperature	±0.3% max. (-20-+80°C)	
5-5	Withstanding Voltage	DC 100V. (less than 5 sec)	
5-6	Insulation Resistance	100 M Ω min (DC 10V)	
5-7	Aging for 10 Years	±0.5±% max	





6.PHYSICAL AND ENVIRONMENTAL CHARCTERISTICS

	Test Item	Condition of Test	Requirements
	Lead strength	Force of 1 Kg is applied for 10 second to each lead in	No mechanical damage
6-1		axial direction.	and the measured
	Lead Bending	Firmed the terminal up to 2mm. Resonator lead	values shall meet Item
		shall be subjected to withstand against 90° bending	5.
		its stem. This operation shall be done toward both	
		direction.	
	Solder ability	The terminals of the Resonator shall be immersion	The solder shall for coat
6-2		in a soldering bath $(230\pm5^{\circ}C)$ for $3\pm0.5sec$. (refer to	at least 95% of the
		Mil-STD-202E-208C)	terminal.
	Vibration	Resonator shall be measured after being	
6-3		Applied vibration as below.	
		Vibration Freq: 10-55Hz	
		Amplitude: 1.5mm	
		Directions: 3 axial directions	
		Time: 2 hour/each direction	The measured values
	Random Drop	Resonator shall be measured after 3 times	Shall meet table l
6-4		Random dropping from the height of 1m.	
		Concrete floor	
	Resistance to	Dipped in $(350\pm10^{\circ}C)$ measured solder to a point	
6-5	Soldering	1.5mm from Resonator body for 3±0.5 sec or dipped	
	Heat	in (260±5°C) melted solder for 10±1 sec. Resonator	
	Heat	in $(260\pm5 \text{ C})$ melted solder for 10 ± 1 sec. Resonator shall be measured after being placed in natural	





6. PHYSICAL AND ENVIRONMENTAL CHARACTERISTICS

	Test Item	Condition of Test	Requirements
6-6	Humidity	After being placed in a chamber (Humi: 90-95 % RH Temp:40±2 °C) for 96 hours Resonator shall be measured after placed in natural condition for 1 hour.	
6-7	Life Test (High temperature)	After being placed in a chamber $85\pm2^{\circ}$ for 96 hours, Resonator shall be measured after being placed in natural condition for 1 hour.	The measured values Shall meet table l
6-8	Life Test (Low temperature)	Stored in a chamber $(\text{Temp:-}20\pm 2^{\circ}C)$ for 1000 hours, Resonator shall be measured after being placed in natural condition for 1 hour.	Shan meet table i
6-9	Thermal shock	After temperature cycling of -20°C (30min) to +80°C (30min) was performed 5 times the Resonator shall be measured after being placed in natural condition for 1 hour.	
		Table 1	

Item	Limit Value	
Frequency shift	F/FO≤±0.3%	
Resonant Impedance	Zr≪5Ω	

Note: The limits in the above table are referenced to the initial Measurements.





- 7. NOTICE
- 7.1 Ceramic Resonator should be stored in storeroom. And the surrounding atmosphere is acid less, alkali-free and no other harmful impurity.
- 7.2 The package for ceramic damage.
- 7.3 This specification limits the quality of the component as a single unit. Please make sure that the component is evaluated and confirmed the drawing When it is mounted to your product.

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