



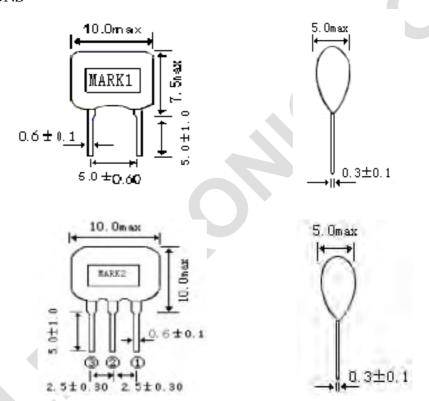
# 1. SCOPE

This specification is applied to the ceramics resonator used for the clock Oscillation of Microprocessor.

## 2. MODEL NAME

| Part Name | Customer's Part number | Drawing No. |
|-----------|------------------------|-------------|
| ZTA18.0MX |                        |             |
| ZTT18.0MX |                        |             |

# 3. **DIMENSIONS**



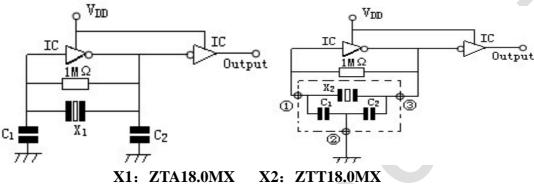
MARK 1: ZTA18.0MX MARK 2: ZTT18.0MX





## 4. TEST CIRCUIT

Parts shall be measured under a condition (Temp.:3~35°C.Hum.:45~85%) unless any Necessity to measure under a standard condition (Temp.:20±2℃.Humi.: 65±5%) is occurred.



X1: ZTA18.0MX

C1=C2=30PF IC: 1/674HCU04

VDD=+5V

|     | Item   | Requirements               |
|-----|--|----------------------------|
| 5-1 | Frequency Accuracy                                       | 18.0M±0.5%                 |
| 5-2 | Resonant Impedance                                       | <b>30</b> Ω max            |
| 5-3 | Operating Temperature Range<br>Storage Temperature Range | -20 to +80<br>-30 to +85   |
| 5-4 | Stability Temperature                                    | ±0.3% max. (−20−+80°C)     |
| 5-5 | Withstanding Voltage                                     | DC 100V. (less than 5 sec) |
| 5-6 | Insulation Resistance                                    | 100 M Ω min (DC 10V)       |
| 5-7 | Aging for 10 Years                                       | ±0.5±% max                 |





## 6.PHYSICAL AND ENVIRONMENTAL CHARCTERISTICS

| Lead strength  Lead Bending  Axial direction.  Firmed the terminal up to 2mm. Resonator lead shall be subjected to withstand against 90° bending its stem. This operation shall be done toward both direction.  |     | Test Item      | <b>Condition of Test</b>                           | Requirements             |
|---|-----|----------------|--|--------------------------|
| Lead Bending  Lead Bending  Lead Bending  Lead Bending  The terminals of the Resonator shall be immersion in a soldering bath (230±5°C) for 3±0.5sec. (refer to Mil-STD-202E-208C)  Resonator shall be measured after being  Applied vibration as below.  Vibration  Resonator shall be measured after 5 times  Time: 2 hour/each direction  Resonator shall be measured after 3 times  Random Drop  Resonator shall be measured solder to a point  Soldering  Dipped in (350±10°C) measured solder to a point  1.5mm from Resonator body for 3±0.5 sec or dipped in (260±5°C) melted solder for 10±1 sec. Resonator shall be measured in natural   | 6-1 | Lead strength  | axial direction.                                   |                          |
| its stem. This operation shall be done toward both direction.  The terminals of the Resonator shall be immersion in a soldering bath (230±5°C) for 3±0.5sec. (refer to Mil-STD-202E-208C)  Resonator shall be measured after being Applied vibration as below.  Vibration Freq: 10-55Hz Amplitude: 1.5mm Directions: 3 axial directions Time: 2 hour/each direction  Resonator shall be measured after 3 times Resonator shall be measured after 3 times  Random Drop Random dropping from the height of 1m. Concrete floor  Dipped in (350±10°C) measured solder to a point 1.5mm from Resonator body for 3±0.5 sec or dipped in (260±5°C) melted solder for 10±1 sec. Resonator shall be measured after being placed in natural |     |                | -  | values shall meet Item5  |
| 6-2 Solder ability in a soldering bath (230±5°C) for 3±0.5sec. (refer to Mil-STD-202E-208C)  Resonator shall be measured after being Applied vibration as below.  Vibration Freq: 10-55Hz Amplitude: 1.5mm Directions: 3 axial directions Time: 2 hour/each direction  Resonator shall be measured after 3 times Random Drop Resonator shall be measured after 3 times Random dropping from the height of 1m. Concrete floor  Dipped in (350±10°C) measured solder to a point 1.5mm from Resonator body for 3±0.5 sec or dipped in (260±5°C) melted solder for 10±1 sec. Resonator shall be measured after being placed in natural  |     | Lead bending   |  |                          |
| Mil-STD-202E-208C)  Resonator shall be measured after being Applied vibration as below.  Vibration Freq: 10-55Hz Amplitude: 1.5mm Directions: 3 axial directions Time: 2 hour/each direction  Resonator shall be measured after 3 times Random Drop Random dropping from the height of 1m. Concrete floor  Dipped in (350±10°C) measured solder to a point 1.5mm from Resonator body for 3±0.5 sec or dipped in (260±5°C) melted solder for 10±1 sec. Resonator shall be measured after being placed in natural   |     |                | The terminals of the Resonator shall be immersion  | The solder shall for coa |
| Applied vibration as below.  Vibration Freq: 10-55Hz  Amplitude: 1.5mm  Directions: 3 axial directions  Time: 2 hour/each direction  Resonator shall be measured after 3 times  Random Drop Random dropping from the height of 1m.  Concrete floor  Dipped in (350±10°C) measured solder to a point  1.5mm from Resonator body for 3±0.5 sec or dipped in (260±5°C) melted solder for 10±1 sec. Resonator shall be measured after being placed in natural   | 6-2 | Solder ability |  |                          |
| Vibration  Vibration Freq: 10-55Hz  Amplitude: 1.5mm  Directions: 3 axial directions  Time: 2 hour/each direction  Resonator shall be measured after 3 times  Random Drop  Random dropping from the height of 1m.  Concrete floor  Dipped in (350±10°C) measured solder to a point  1.5mm from Resonator body for 3±0.5 sec or dipped in (260±5°C) melted solder for 10±1 sec. Resonator shall be measured after being placed in natural  |     |                |  |                          |
| Amplitude: 1.5mm  Directions: 3 axial directions  Time: 2 hour/each direction  Resonator shall be measured after 3 times  Random Drop  Random dropping from the height of 1m.  Concrete floor  Dipped in (350±10°C) measured solder to a point  1.5mm from Resonator body for 3±0.5 sec or dipped in (260±5°C) melted solder for 10±1 sec. Resonator  Heat shall be measured after being placed in natural  | 6-3 |                |  |                          |
| Directions: 3 axial directions  Time: 2 hour/each direction  Resonator shall be measured after 3 times  Random Drop  Random dropping from the height of 1m.  Concrete floor  Dipped in (350±10°C) measured solder to a point  1.5mm from Resonator body for 3±0.5 sec or dipped in (260±5°C) melted solder for 10±1 sec. Resonator shall be measured after being placed in natural  |     | Vibration      |  |                          |
| Resonator shall be measured after 3 times  Random Drop  Random dropping from the height of 1m.  Concrete floor  Dipped in (350±10°C) measured solder to a point  1.5mm from Resonator body for 3±0.5 sec or dipped in (260±5°C) melted solder for 10±1 sec. Resonator shall be measured after being placed in natural   |     |                |  |                          |
| Resistance to  Soldering  Heat  Random Drop  Random dropping from the height of 1m.  Concrete floor  Dipped in (350±10°C) measured solder to a point  1.5mm from Resonator body for 3±0.5 sec or dipped in (260±5°C) melted solder for 10±1 sec. Resonator shall be measured after being placed in natural  |     |                | Time: 2 hour/each direction                        | The measured values      |
| Concrete floor  Dipped in (350±10°C) measured solder to a point  1.5mm from Resonator body for 3±0.5 sec or dipped in (260±5°C) melted solder for 10±1 sec. Resonator  Heat shall be measured after being placed in natural   |     |                | Resonator shall be measured after 3 times          | Shall meet table l       |
| Resistance to Soldering Heat  1.5mm from Resonator body for 3±0.5 sec or dipped in (260±5°C) melted solder for 10±1 sec. Resonator shall be measured after being placed in natural  | 6-4 | Random Drop    |  |                          |
| Soldering in (260±5°C) melted solder for 10±1 sec. Resonator shall be measured after being placed in natural  |     |                | Dipped in (350±10°C) measured solder to a point    |                          |
| Heat shall be measured after being placed in natural  | 6-5 | Resistance to  | 1.5mm from Resonator body for 3±0.5 sec or dipped  |                          |
| Shan be measured after being placed in matural  |     | · ·            | in (260±5°C) melted solder for 10±1 sec. Resonator |                          |
|   |     | Heat           |  |                          |
|   |     |                |  |                          |
|   |     |                |  |                          |





# 6. PHYSICAL AND ENVIRONMENTAL CHARACTERISTICS

|     | Test Item      | Condition of Test   | Requirements                           |
|-----|----------------|---|--|
| 6-6 | Humidity       | After being placed in a chamber (Humi: 90-95 % RH Temp:40±2 °C ) for 96 hours |  |
|     |                | Resonator shall be measured after placed in natural condition for 1 hour.     |  |
|     | Life Test      | After being placed in a chamber 85±2°C for                                    |  |
| 6-7 | (High          | 96 hours, Resonator shall be measured after                                   |  |
|     | temperature)   | being placed in natural condition for 1 hour.                                 | 1                                      |
|     | Life Test (Low | Stored in a chamber (Temp:-20±2°C) for  | The                                    |
| 6-8 | temperature)   | 1000 hours, Resonator shall be measured                                       | The measured values Shall meet table l |
|     |                | after being placed in natural condition for 1                                 | Shan meet table i                      |
|     |                | hour.   |  |
|     | Thermal shock  | After temperature cycling of -20°C (30 min)                                   |  |
| 6-9 |                | to +80°C (30min) was performed 5 times the                                    |  |
|     |                | Resonator shall be measured after being                                       |  |
|     |                | placed in natural condition for 1 hour.                                       |  |

# Table 1

| Item               | Limit Value |  |
|--------------------|-------------|--|
| Frequency shift    | F/FO≤±0.3%  |  |
| Resonant Impedance | Zr≪5Ω       |  |

Note: The limits in the above table are referenced to the initial Measurements.





- 7. NOTICE
- 7.1 Ceramic Resonator should be stored in storeroom. And the surrounding atmosphere Is acid less, alkali-free and no other harmful impurity.
- 7.2 The package for ceramic damage.
- 7.3 This specification limits the quality of the component as a single unit.

  Please make sure that the component is evaluated and confirmed the drawing When it is mounted to your product.